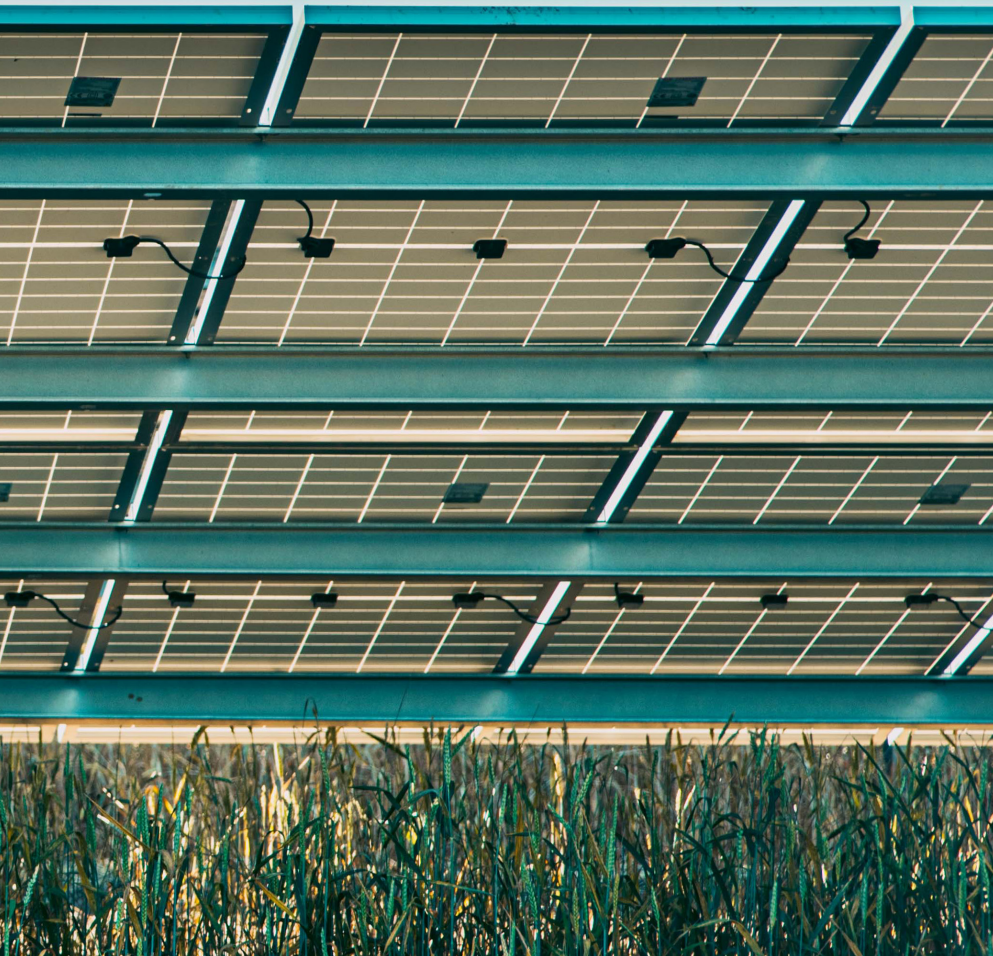




Ground mount systems as the foundation of success

As the solar energy industry continues to expand at an unprecedented rate, the focus on quality has never been more critical, particularly regarding ground mount systems. With such incredible growth in the utility scale solar sector, ensuring that the mounting systems are responsibly designed, engineered, and installed is paramount. The reliability and performance of such systems directly impact the overall success and sustainability of solar energy adoption. Solarport understands this necessity and prioritises quality in every aspect. Here's why that is essential for the industry's future.



Ensuring long-term performance and durability

Ground mount systems are exposed to various environmental conditions, from blistering heat to freezing temperatures, gale force winds, and torrential rain. High quality systems, designed and manufactured to stringent standards, ensure long term performance and durability. Substandard systems may fail prematurely, leading to costly repairs and downtime, threatening the viability of solar investments.

By investing in superior materials and robust and dedicated engineering, Solarport ensures its systems can withstand the harshest conditions, providing reliable energy generation over each power plant's lifetime.

Preventing catastrophic failures

In a rapidly expanding industry that has to work with speed and at scale to achieve our crucial net zero targets, the potential for catastrophic failures is a real threat if quality is not maintained. The stakes are high; any significant failure could set back the industry's progress and tarnish its reputation. We must

stay on top of quality, ensuring every ground mount system is designed, engineered, and installed to the highest standards. This vigilance is vital to prevent failures that could disrupt energy production and undermine public and investor confidence in solar power.

Moreover, with global weather patterns becoming increasingly unpredictable, the importance of robust and reliable ground mount systems cannot be overstated. Climate change is leading to more frequent and severe weather events, such as gale force winds, floods, and extreme temperatures, which place additional stress on solar installations. High quality systems that can endure these extreme conditions are essential for the long-term sustainability of solar energy projects.

Maximising energy production

Although often overlooked, the efficiency of a solar farm's energy generation significantly depends on the quality of all its components, not just the PV modules. Ground mount systems that are meticulously engineered to maintain optimal panel angles and stability throughout the lifetime of the power plant can significantly enhance energy capture. Poor

quality mounts may lead to misalignment, shading issues, or even structural failures that reduce the overall efficiency of the solar panels.

Born out of the experience of installers, Solarport designs its systems to be as easy as possible to install. Features such as using one fixing size throughout the main framework help to minimise errors during installation. By prioritising high quality designs and ease of installation, each project is set up for success from the start. Installation friendly designs reduce potential issues, leading to more efficient solar farms and maximised energy production. This efficiency not only enhances performance but also accelerates return on investment, making quality a key factor in financial and operational success.

Reducing maintenance costs

Typical maintenance associated with solar ground mount systems includes regular inspection of bolts and fasteners, component corrosion inspection and structural integrity checks, especially after extreme weather conditions, to ensure the system continues to function optimally.

High quality ground mount systems require less maintenance over their lifespan, which can significantly reduce the total cost of ownership for solar projects. Systems built with superior materials are far less likely to suffer from corrosion, loosening of fixings, or other issues that necessitate frequent maintenance.

This not only saves money but also minimises downtime, ensuring continuous energy production. Solarport's use of structural grade steel and advanced coatings exemplifies a commitment to quality, providing systems that are built to last.

Superior materials and engineering

Using top-tier materials is fundamental in creating durable and reliable PV ground mount structures. Employing structural grade steel, such as S450 coated with zinc magnesium alloys known as 'ZM', offers superior strength and durability when compared with non structural steel and traditional hot dip galvanisation.

At Solarport, material coatings are specified meticulously for each site based on atmospheric and soil corrosion data, ensuring the steel can endure specific environmental conditions and carry robust warranties of up to 40 years.

One notable advantage of the steel coatings used by Solarport is their self healing properties. When the coating is scratched or damaged, the zinc and magnesium migrate to the exposed area, forming a protective layer that prevents rust from forming. This self healing property ensures long term durability and reduces the need for frequent maintenance.

Quality in ground mount systems extends beyond just material use; it also encompasses structural and mechanical design. Solarport's engineers meticulously oversee the technical design and implementation of each project, ensuring the highest standards of quality and durability. Crucial considerations for success include wind speed calculations and pull out and compression tests to calculate soil resistivity, which may require solutions such as customised foundation dimensions, adjustments in bay pitches across each array, or changes in material gauge.

By investing in top quality materials and robust engineering from the start, systems are designed to provide reliable, long lasting performance with minimal maintenance, protecting customers' investments and ensuring ongoing success.

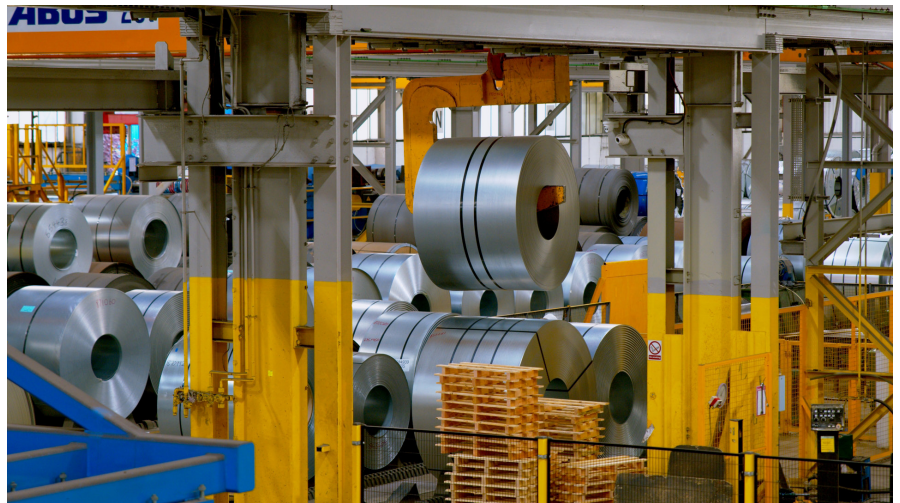
In a competitive industry, some companies may opt for lower grade materials and less steel to reduce upfront costs. While this can offer initial savings, it often leads to higher maintenance needs and failures over time, undermining the long term viability of solar projects.

Enhancing safety and compliance

Safety is a paramount concern in the solar industry, and high quality ground mount systems play a critical role in ensuring safe installations. Systems that meet rigorous safety standards reduce the risk of accidents during installation and operation.

Compliance with industry regulations and certifications, such as ISO 9001 for quality management, ISO 14001 for environmental management, and ISO 45001 for occupational health and safety, further guarantees that these systems are designed, manufactured, and delivered safely.

Solarport's adherence to these certifications underscores its dedication to providing safe and compliant solar solutions. In an industry



where safety cannot be compromised, quality stands as a non-negotiable pillar.

Supporting sustainable growth

As the world moves towards a more sustainable future, the demand for renewable energy sources like solar power will continue to grow. Ensuring that this growth is sustainable requires a commitment to quality at every level of the industry.

High quality ground mount systems contribute to the overall reliability and efficiency of solar energy projects, supporting broader adoption and integration into the energy grid. By focusing on quality, we can all help drive the transition to renewable energy, paving the way for a cleaner and more sustainable future. The legacy we build today through quality will define the energy landscape for generations to come.

Maintaining quality without higher prices

One might assume that superior quality translates to higher costs, but this is not

necessarily the case. Despite prioritising quality in every aspect of their ground mount systems, Solarport maintains competitive pricing through extremely robust supply chains and the economies of scale at which they operate. With over 2 GW per annum of manufacturing capacity, they hold substantial stocks and leverage large scale operations to efficiently manage costs while delivering top-tier products. This strategy ensures that high quality, reliable ground mount systems are accessible without the premium price tag, benefiting the entire solar energy sector.

Conclusion

The future of the solar energy industry hinges on an unwavering commitment to quality, particularly in ground mount systems. In a rapidly expanding market, where a significant portion of the total installed capacity has occurred in recent years, maintaining high standards is more important than ever. Ensuring long term performance, maximising energy production, reducing maintenance costs, enhancing safety, building trust, and supporting sustainable growth are all vital components of this commitment. As the industry evolves, maintaining high standards in design, manufacturing, and installation will be crucial to realising the full potential of solar energy.

It's essential to remember that while solar panels often capture the spotlight, without the proper ground mount systems to support them for their operational lifetime, the entire industry could face severe setbacks. Now is the time to scrutinise the details of what is being purchased to protect the industry for the future.

By prioritising quality, Solarport and other industry leaders are not only securing their success but also contributing to a more sustainable and reliable energy future for all. The stakes are high, but the rewards of quality-focused solar solutions are boundless, promising a brighter, cleaner, and more efficient world.

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